

MODEL : LZ-271/LZ-391N

List No : 0011-11

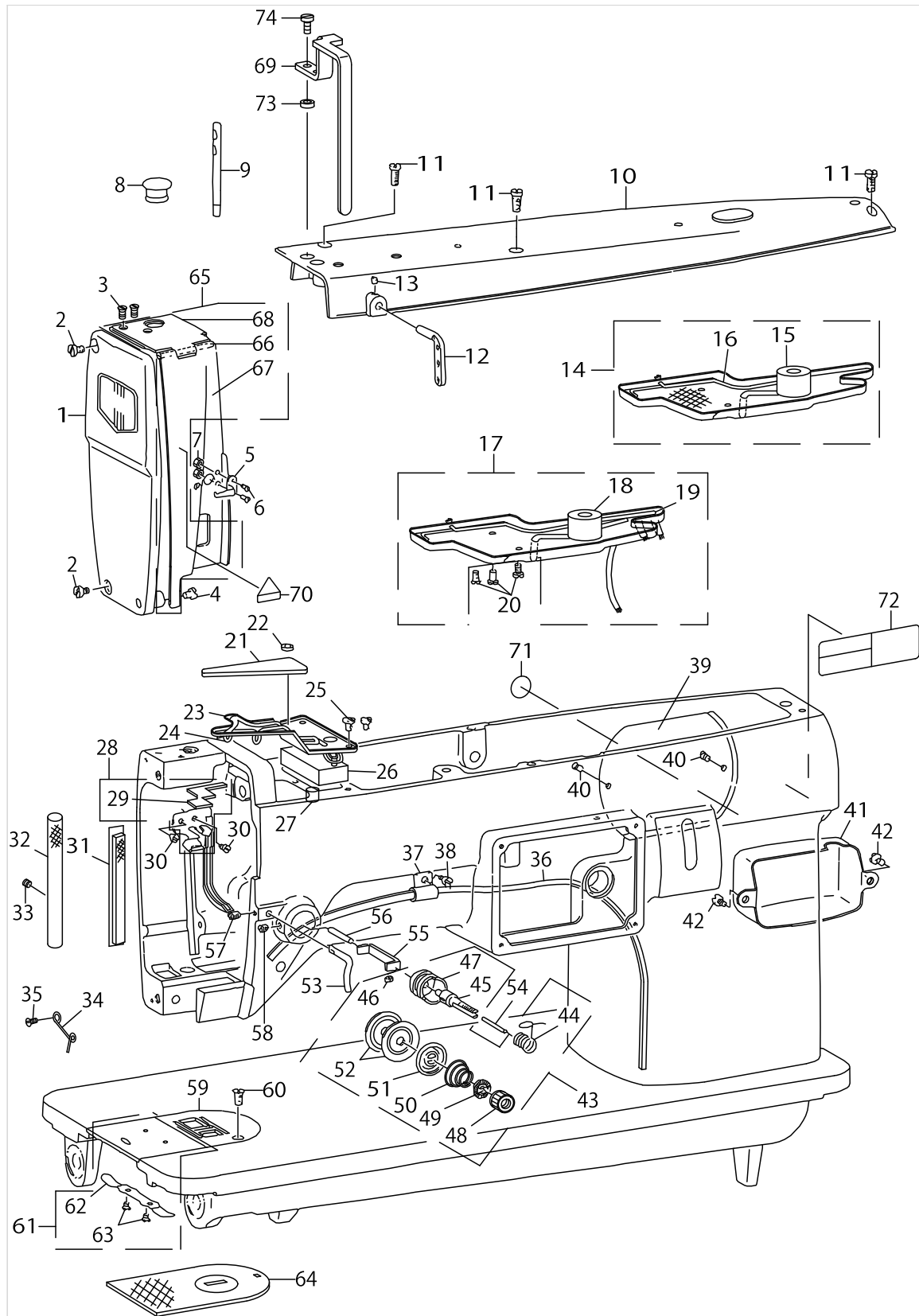
PARTS LIST

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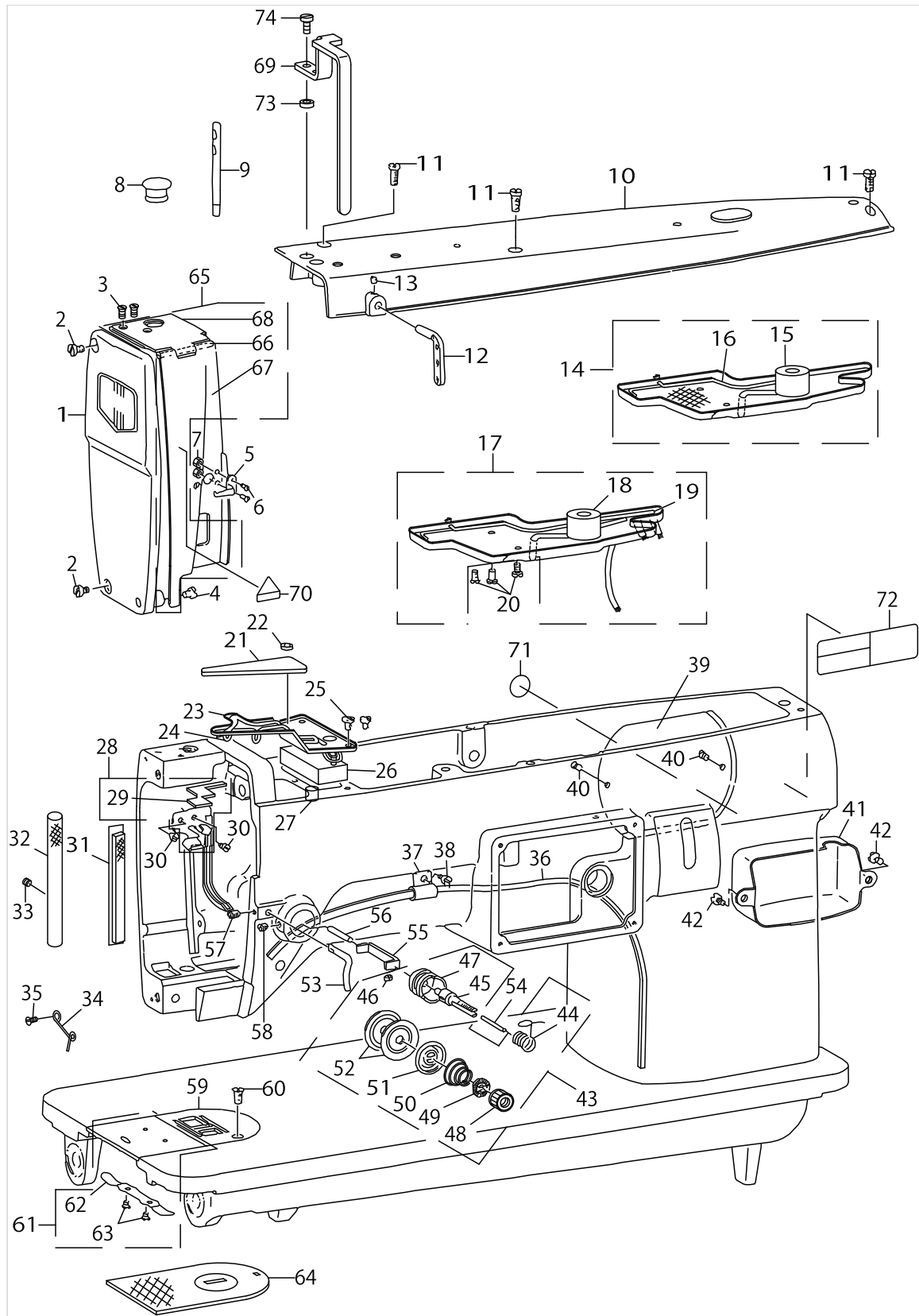
FRAME MISCELLANEOUS COVER COMPONENTS



FRAME MISCELLANEOUS COVER COMPONENTS

No.	C- ons	Le- vel	Parts No.	Replacement	Supply Code	Parts name	Qty	R- ep. Q- TY	Status	Spec	Remarks
1			B31012710AA			FACE PLATE ASM.	1				
2			SS7091110SP	SS7091110TP	Replaced	SCREW 9/64-40 L=10.5	2	1.00			
3			SS2090710TP			SCREW 9/64-40 L=7.2	2				
4			SS7090510SP			SCREW 9/64-40 L= 4.6	1				
5			B3107027000			SIDE PLATE THREAD GUID	1				
6			SS2060510SP			SCREW 3/32-56 L=4.5	2				
7			NS6060310SP			NUT 3/32-56	2				
8			TA1250705R0			RUBBER PLUG	1				
9			22958300			NEEDLE THREAD GUIDE P	1				
10			B110327100AA			TOP COVER	1				
11			SS7111120SP	SS7111120TP	Replaced	SCREW 11/64-40 L=10.5	3	1.00			
12			B1128522000			THREE HOLE THREAD EYE	1				
13			SS8090410SP			SCREW 9/64-40 L= 3.5	1				
14			B1178271CD0			ARM OIL TANK ASM.	1				
15	*		B2615232000			OIL FELT WASHER	1				
16	*		CQ200000000		Disconinue	OIL WICK	0.4				
17			B1178391BD0			ARM OIL TANK ASM.	1				
18	*		B2615232000			OIL FELT WASHER	1				
19	*		CQ200000000			OIL WICK	0.4				
20			SS6090620SP	SS6090620TP	Replaced	SCREW 9/64-40 L=6	3	1.00			
21			B1182271000			OIL PAD	1				
22			B3534012000			GASKET	1				
23			B1175271000		Disconinue	ARM OIL PAD COVER	1				
24			CQ202000000			OIL WICK	.6				
25			SS6090620SP	SS6090620TP	Replaced	SCREW 9/64-40 L=6	2	1.00			
26			B1177271B00			OIL PAD (B)	1				
27			B1174271000			OIL PAD	1				
28			B11682710A0			OIL PAD HOLDER ASM.	1				
29	*		B1166271000			OIL FELT	1				
30			SS6090510TP			SCREW 9/64-40 L= 5.0	2				
31			B1181027000			PRESSER BAR CONNECTIO	1				
32			B1501027000			JOINT ROD	1				
33			SS8110750SP			SCREW 11/64-40 L= 6.5	1				
34			B1137027000			FRAME THREAD GUIDE LC	1				
35			SS1060610SP			SCREW 3/32-56 L=5.5	1				
36			B1185271000			OIL RETURN WICK	.5				
37			B3537122000			OIL WICK HOLDER	1				
38			SS7090520SP	SS7090520TP	Replaced	SCREW 9/64-40 L= 4.5	1	1.00			
39			B113027100A			SIDE PLATE	1				
40			SS2090710TP			SCREW 9/64-40 L=7.2	2				
41			B119639100A			SCREW GEAR SHAFT COV	1				
42			SS7110710SP			SCREW 11/64-40 L=7	2				
43			B31220270A0			THREAD TENSION CONTR	1				
44	*		B3128027000			TAKE UP SPRING	1				
45	*		B3115552000			TENSION POST	1				
46	*		SS8090670SP			SCREW 9/64-40 L= 5.5	1				
47	*		B3121027000		Disconinue	TENSION POST SOCKET	1				
48	*		11072204			TENSION NUT	1				
49	*		B3120125000			ROTATING STOPPER	1				
50	*		B3129012A00			TENSION SPRING	1				
51	*		B3132552000			THREAD TENSION DISK PF	1				
52	*		B3126012000	22921506	Replaced	THREAD TENSION DISK	2	1.00			
53			B3108027000			TENSION POST THREAD G	1				
54			B3127391000			TENSION RELEASE PLUNG	1				
55			B1528391000			TENSION RELEASE PIN CO	1				
56			B1527391000			TENSION RELEASE PIN	1				
57			SS8110510SP	SS8110520TP	Replaced	SCREW 11/64-40 L=5	1	1.00			
58			SS8110750SP			SCREW 11/64-40 L= 6.5	1				
59			B1109391NA0			THROAT PLATE (N) ASM.	1				
60			SS2110920TP			SCREW 11/64-40 L=8.5	1				

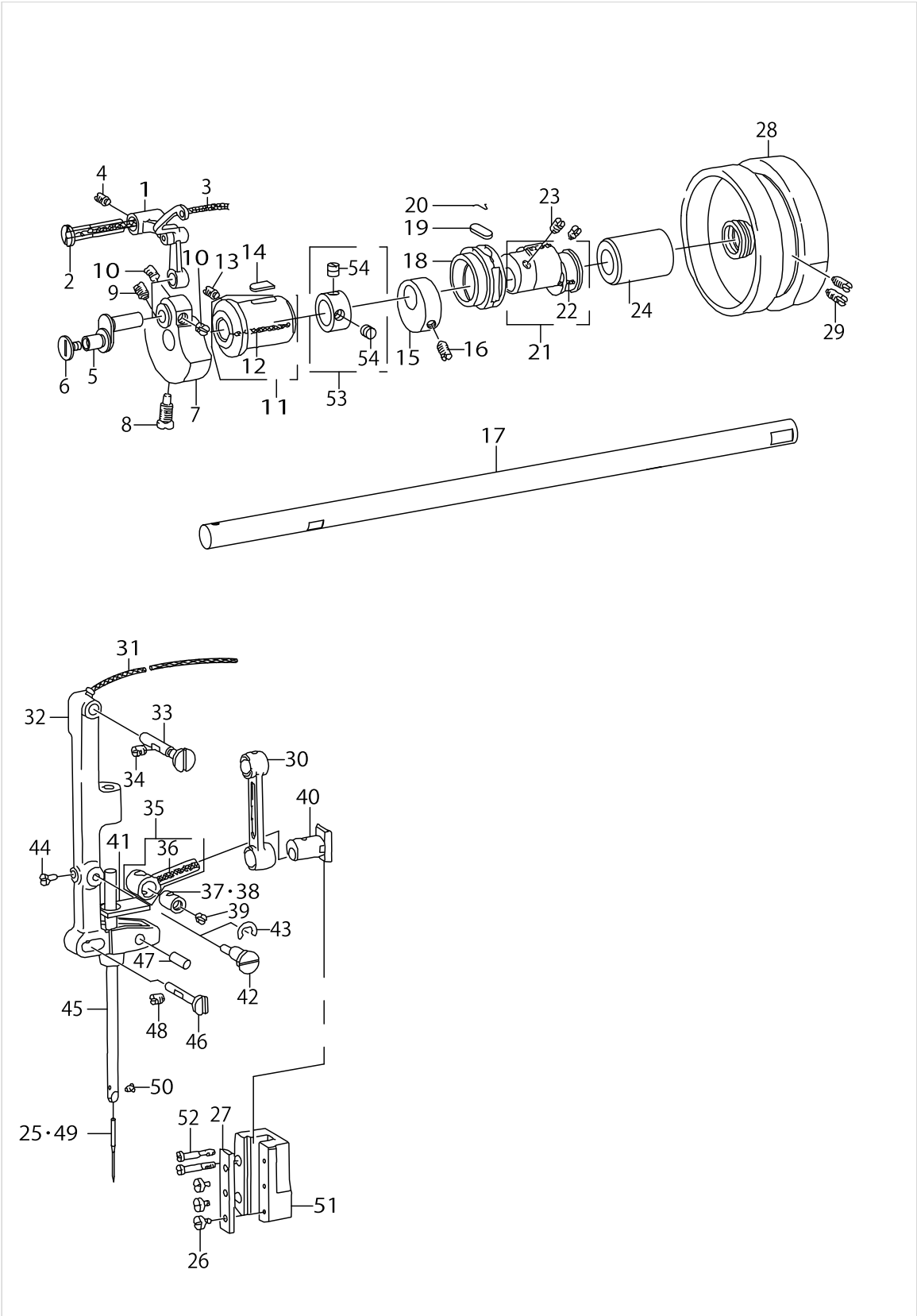
FRAME MISCELLANEOUS COVER COMPONENTS



FRAME MISCELLANEOUS COVER COMPONENTS

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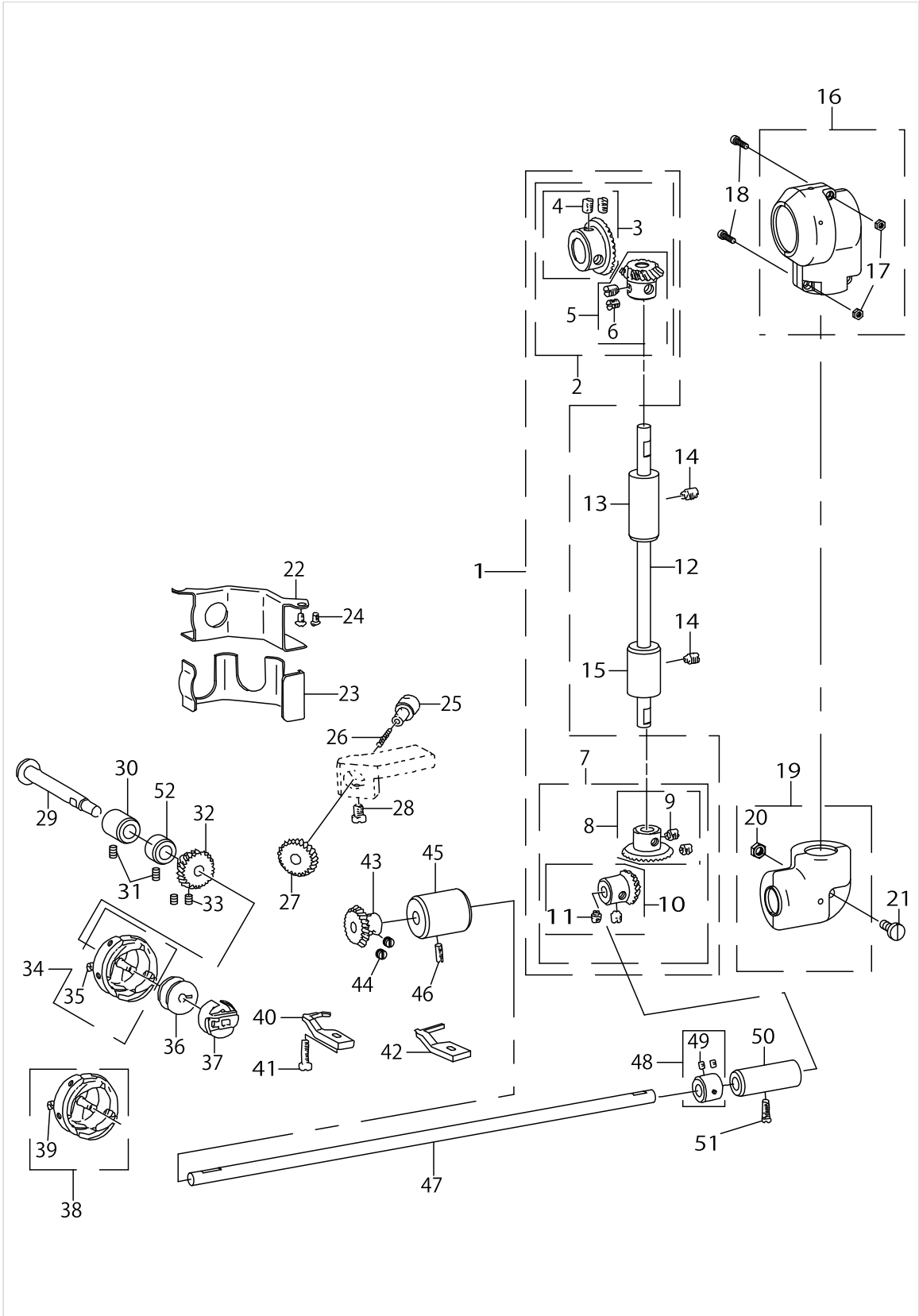
MAIN SHAFT & NEEDLE BAR COMPONENTS



MAIN SHAFT & NEEDLE BAR COMPONENTS

No.	C- ons	Le- vel	Parts No.	Replacement	Supply Code	Parts name	Qty	R- ep. Q- TY	Status	Spec	Remarks
1			B19110270B0			THREAD TAKE-UP LEVER	1				
2			B1913271000			TAKE-UP LEVER PIN	1				
3			CQ202000000			OIL WICK	.2				
4			SS8151150SP	SS8151150TP	Replaced	SCREW 15/64-28 L=10.5	1	1.00			
5			B1209027000			NEEDLE BAR CRANK	1				
6			B1208027000	B1903552000	Replaced	END SCREW	1	1.00			
7			B1206271000A			COUNTERWEIGHT	1				
8			SS7681750TP			SCREW 9/32-28 L=16.5	1				
9			SS8681130SP			SCREW 9/32-28 L=11	1				
10			SS8660610TP			SCREW 1/4-40 L=6	2				
11			B12022710A0			MAIN SHAFT BUSHING ASM	1				
12		*	CQ202000000			OIL WICK	0.1				
13			SS8151150SP	SS8151150TP	Replaced	SCREW 15/64-28 L=10.5	1	1.00			
14			B1203012000			OIL FELT	1				
15			B1240271000			AUXILIARY COUNTERWEIGHT	1				
16			SS8151550SP			SCREW 15/64-28 L=15	1				
17			B1201271000A			UPPER SHAFT	1				
18			B1211226000			ECCENTRIC RETAINER HO	1				
19			B1212012000			OIL FELT	1				
20			B1213012000			FELT RETAINER	1				
21			B12100400B0			FEED ECCENTRIC CAM AS	1				
22		*	CQ202000000			OIL WICK	0.1				
23			SS8150710SP	SS8150710TP	Replaced	SCREW 15/64-28 L=7	2	1.00			
24			B1212271000			UPPER SHAFT REAR META	1				
25			MDB1B0B1100		Discontinue	NEEDLE DBX1 #11B	1				
26			SS7081310SP			SCREW 1/8-44 L=12.5	3				
27			B1413271000			POSITION PLATE	1				
28			B121339100AA			HAND WHEEL	1				
29			SS8151550SP			SCREW 15/64-28 L=15	2				
30			B1408271B00			NEEDLE BAR CRANK CONI	1				
31			CQ300000000	CQ303000000	Replaced	OIL WICK	.4	1.00			
32			B1421271000			NEEDLE BAR FRAME	1				
33			B1422027000			HINGE PIN	1				
34			SS8150710SP	SS8150710TP	Replaced	SCREW 15/64-28 L=7	1	1.00			
35			B14112710A0			NEEDLE BAR CONNECTIO	1				
36		*	CQ252000000			OIL WICK	0.1				
37			B1427271000		Discontinue	BUSHING	1				
38			B142727100A			NEEDLE BAR OIL SHAFT	1				
39			SS8150410SP	SS8150410TP	Replaced	SCREW 15/64-28 L=4	1	1.00			
40			B1414271B00			ECCENTRIC SLIDER (B)	1				
41			B1434027000			OIL PAD	1				
42			B1429027000			ECCENTRIC STUD	1				
43			RE0600000K0			E-RING 6	1				
44			SS7110710SP			SCREW 11/64-40 L=7	1				
45			B1401271000			NEEDLE BAR	1				
46			B1424027000			NEEDLE BAR FRAME GUID	1				
47			B1432027000			OIL PAD ROLLER	1				
48			SS8150710SP	SS8150710TP	Replaced	SCREW 15/64-28 L=7	1	1.00			
49			MDB1B0B1400			NEEDLE DBX1B #14	1				
50			SS6080360SP			SCREW	1				
51			B1415271B00			BRACKET	1				
52			SS6092120SP			SCREW 9/64-40 L=21.2	2				
53			22904155			MAIN SHAFT THRUST COL	1				
54		*	SS8660610TP			SCREW 1/4-40 L=6	2				

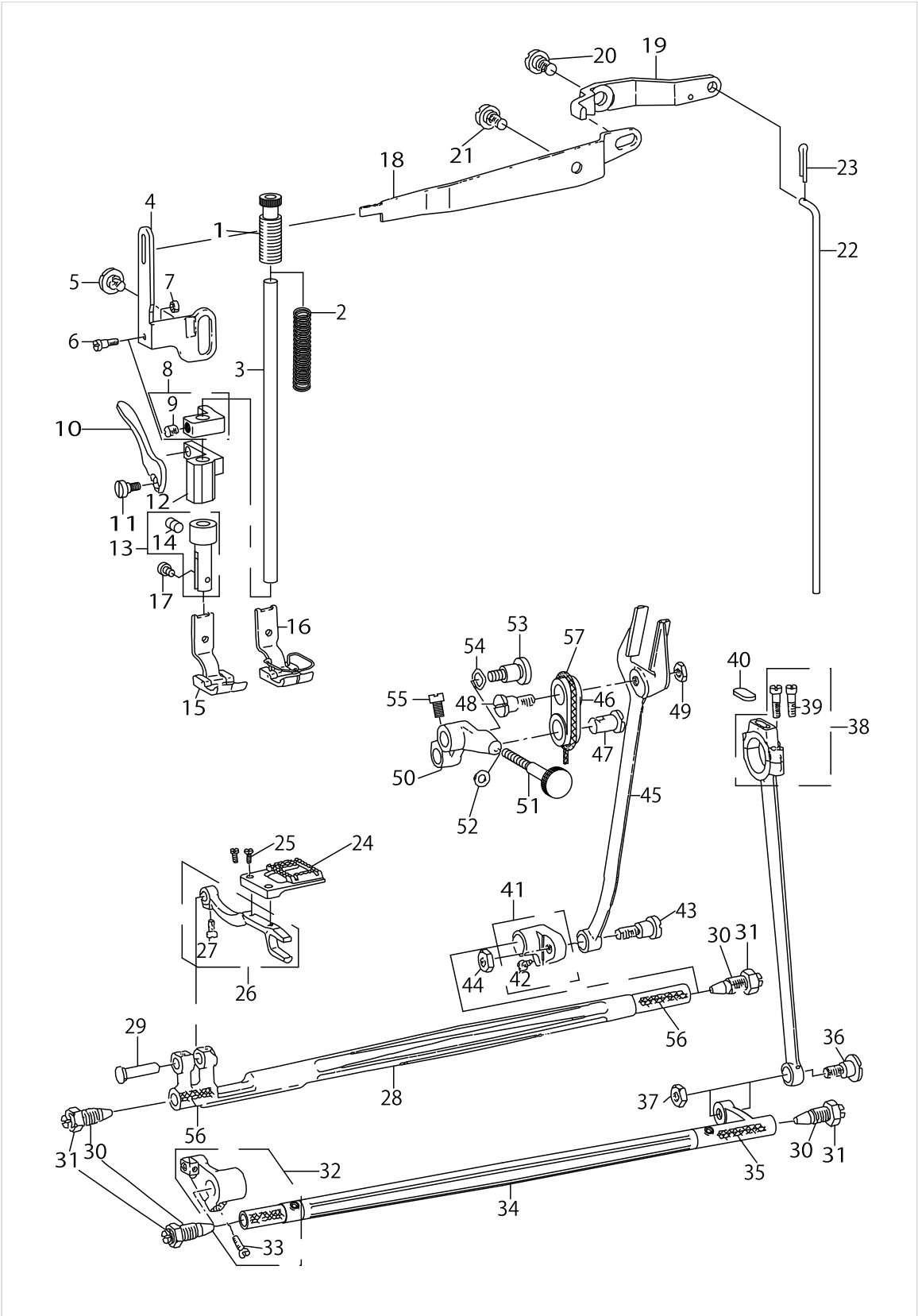
UPRIGHT SHAFT & LOWER SHAFT COMPONENTS



UPRIGHT SFAFT & LOWER SHAFT COMPONENTS

No.	C- ons	Le- vel	Parts No.	Replacement	Supply Code	Parts name	Qty	R- ep. Q- TY	Status	Spec	Remarks
1			B13061550C0	B13071550C0	Replaced	GEAR & PINION ASM.	1	1.00			
2		*	B13061550B0			GEAR & PINION ASM., UPP	1				
3		*	B13050120A0			GEAR ASM.	1				
4		*	SS8660810TP			SCREW 1/4-40 L=8	2				
5		*	B13061550A0			PINION ASM.	1				
6		*	SS8660810TP			SCREW 1/4-40 L=8	2				
7		*	B13071550D0			GEAR & PINION ASM. LOW	1				
8		*	B13071550A0			GEAR ASM. LARGE	1				
9		*	SS8660810TP			SCREW 1/4-40 L=8	2				
10		*	B13081550A0			PINION ASM.	1				
11		*	SS8660810TP			SCREW 1/4-40 L=8	2				
12			B1304271000			UPRIGHT SHAFT	1				
13			B1302271000		Disconinue	UPRIGHT SHAFT BUSHING	1				
14			SS8151150SP	SS8151150TP	Replaced	SCREW 15/64-28 L=10.5	2	1.00			
15			B1303271000			BUSHING, LOWER	1				
16			B13052710A0			GEAR CASE ASM. UPPER	1				
17		*	NM6030002SC			NUT M3	2				
18			SM6031202TP			SCREW M3X0.5 L=12	2				
19			B13072710A0			PINION CASE ASM.	1				
20		*	NM6050003SC			NUT M5X0.8	1				
21			SM6051410SC		Disconinue	SCREW M5X0.8 L=14	1				
22			B1865391C00			HELICAL GEAR COVER (C)	1				
23			B1864391C00			HELICAL GEAR CASE (C)	1				
24			SS3090610SP			SCREW 9/64-40 L=6	2				
25			B1838391C00			HELICAL GEAR SHAFT INT	1				
26			CQ300000000	CQ303000000	Replaced	OIL WICK	1	1.00			
27			B1852391C00			HELICAL GEAR, INTERMEI	1				
28			SS7150940SP			SCREW 15/64-28 L=9	1				
29			B1850391B00			HOOK SHAFT (B)	1				
30			B1813271000			HOOK SHAFT BUSHING (A	1				
31			SS8110750SP			SCREW 11/64-40 L= 6.5	2				
32			B1853391C00			HERICAL GEAR, LEFT	1				
33			SS8110410TP			SCREW 11/64-40 L= 3.5	2				
34			B18307100A0			HOOK ASM.	1				
35		*	SS6110460SP	SS6110460TP	Replaced	SCREW 11/64-40 L=4	3	1.00			
36			22932909			BOBBIN	1				
37			B18370270A0			BOBBIN CASE ASM.	1				
38			B18300270A0			SEWING HOOK ASM.	1				
39		*	SS6110460TP			SCREW 11/64-40 L=4	3				
40			B1835039000			BOBBIN CASE POSITIONIN	1				
41			SS6111620SP			SCREW 11/64-40 L=16.0	1				
42			B1835027000			BOBBIN CASE POSITIONIN	1				
43			B1851391C00A			HERICAL GEAR, RIGHT	1				
44			SS8110410TP			SCREW 11/64-40 L= 3.5	2				
45			B1805271000		Disconinue	LOWER SHAFT BUSHING,F	1				
46			SS6111440SP			SCREW 11/64-40 L=14.0	1				
47			B1804271000			LOWER SHAFT	1				
48			CS0791010SH	CS079101ASH	Replaced	THRUST COLLAR ASM. D=	1	1.00			
49		*	SS8110520TP			SCREW 11/64-40 L= 4.5	2				
50			B1806271000			LOWER SHAFT BUSHING,F	1				
51			SS6111110SP			SCREW 11/64-40 L=11.0	1				
52			B1814271000			HOOK SHAFT BUSHING (B	1				

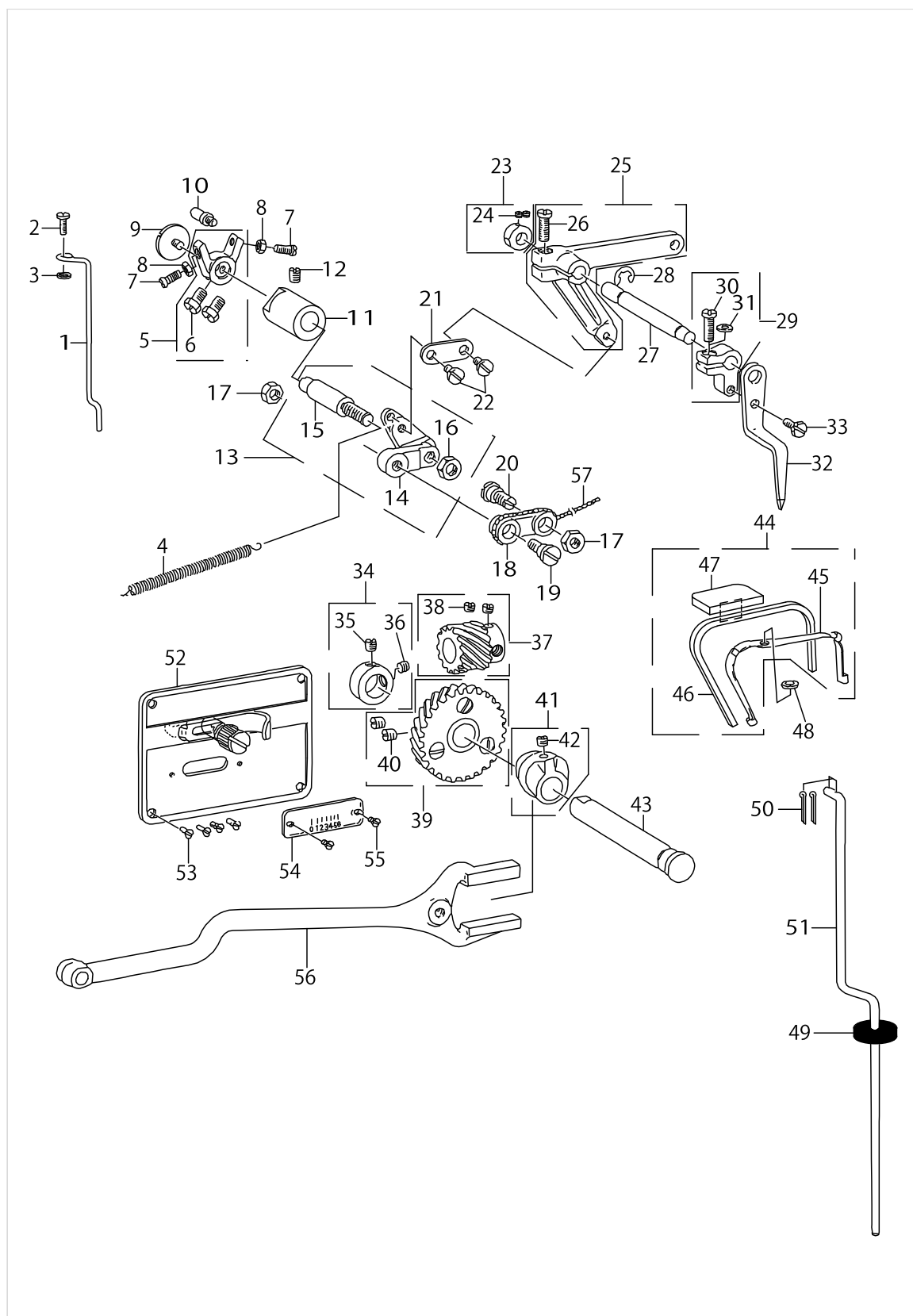
PRESSER FOOT & FEED & KNEE LIFTER COMPONENTS (FOR LZ-391N)



PRESSER FOOT & FEED & KNEE LIFTER COMPONENTS (FOR LZ-391N)

No.	C- ons	Le- vel	Parts No.	Replacement	Supply Code	Parts name	Qty	R- ep. Q- TY	Status	Spec	Remarks
1			40009129			PRESSER SPRING REGULA	1				
2			B1505040000			PRESSER SPRING	1				
3			B1501391000			PRESSER BAR, JOINT ROD	1				
4			B1518040000			LIFTING LEVER	1				
5			SD0920321SP			HINGE SCREW D= 9.20 H=	1				
6			SD0460571CP			HINGE SCREW D=4.6 H=5.7	1				
7			NS6110310SP			NUT 11/64-40	1				
8			B15070400A0			PRESSER BAR GUIDE BRAC	1				
9	*		SS8150710SP	SS8150710TP	Replaced	SCREW 15/64-28 L=7	1	1.00			
10			A1512007000		Disconinue	HAND LIFTER	1				
11			SD0700251SP			HINGE SCREW D= 7 H= 2	1				
12			B1511040000			HAND LIFTER LEVER BRAC	1				
13			B1502391AA0			PRESSER BAR JOINT ROD (	1				
14	*		SS8660530TP			SCREW 1/4-40 L= 4.5	1				
15			B1524391DA0	B1524391DB0	Replaced	PRESSER FOOT ASM. (D)	1	1.00			
16			B1524391DB0			PRESSER FOOT ASM.	1				
17			SS6090910SP			SCREW 9/64-40 L=9	1				
18			B3406391000A			KNEE LIFTING LEVER	1				
19			B3407391000			KNEE LIFTING REAR LEVE	1				
20			SD0790361SP			HINGE SCREW D= 7.94 H=	1				
21			SD0790361SP			HINGE SCREW D= 7.94 H=	1				
22			B3413391A00A			LIFTING ROD	1				
23			PD020150000			SPLIT PIN	1				
24			B1613391N00			FEED DOG (N)	1				
25			SS4080620TP			SCREW 1/8-44 L=6	2				
26			B16020400A0			FEED BRACKET ASM.	1				
27	*		SS4090810SP			SCREW 9/64-40 L=8	1				
28			B1601391B00			FEED ROCK SHAFT (B)	1				
29			B1604391B00			FEED BAR SHAFT (B)	1				
30			B1113012000		Disconinue	CENTER SCREW	4				
31			NS6740510SP			NUT 3/8-28	4				
32			B17060120B0			FEED DRIVING SHAFT CRA	1				
33	*		SS7111410SP	SS7111410TP	Replaced	SCREW 11/64-40 L=14	1	1.00			
34			B1705141H00			FEED DRIVING SHAFT	1				
35			CQ202000000			OIL WICK	.1				
36			SD1020701SP			HINGE SCREW D=10.2 H=7	1				
37			NS6680410SP			NUT 9/32-28	1				
38			B17010400A0			CONNECTING ROD ASM.	1				
39	*		SS6121610TP			SCREW 3/16-28 L=15.5	2				
40			B1702012000			OIL FELT	1				
41			B16120120A0			FEED ROCK SHAFT CRANI	1				
42	*		SS7111410SP	SS7111410TP	Replaced	SCREW 11/64-40 L=14	1	1.00			
43			SD1020961SP			HINGE SCREW D=10.2 H=9	1				
44			NS6680410SP			NUT 9/32-28	1				
45			B1614040000		Disconinue	PITMAN FOR KED ROD (A)	1				
46			B2119271BA0			ZIGZAG REGULATOR STUI	1				
47			B1618226000			HINGE PIN	1				
48			SD0950802SH			HINGE SCREW D= 9.53 H=	1				
49			NS6680410SP			NUT 9/32-28	1				
50			B1622391000A			FEED REGULATOR	1				
51			B1628040000			FEED REGULATOR KNOB	1				
52			WP0501016SD			WASHER 5X10.5X1	1				
53			SD1021251SP			HINGE SCREW D=10.20 H=	1				
54			WZ1052010KP			WAVED WASHER	1				
55			SS6661110SP			SCREW 1/4-40 L=11	1				
56			CQ202000000			OIL WICK	.1				
57			CQ202000000			OIL WICK	.1				

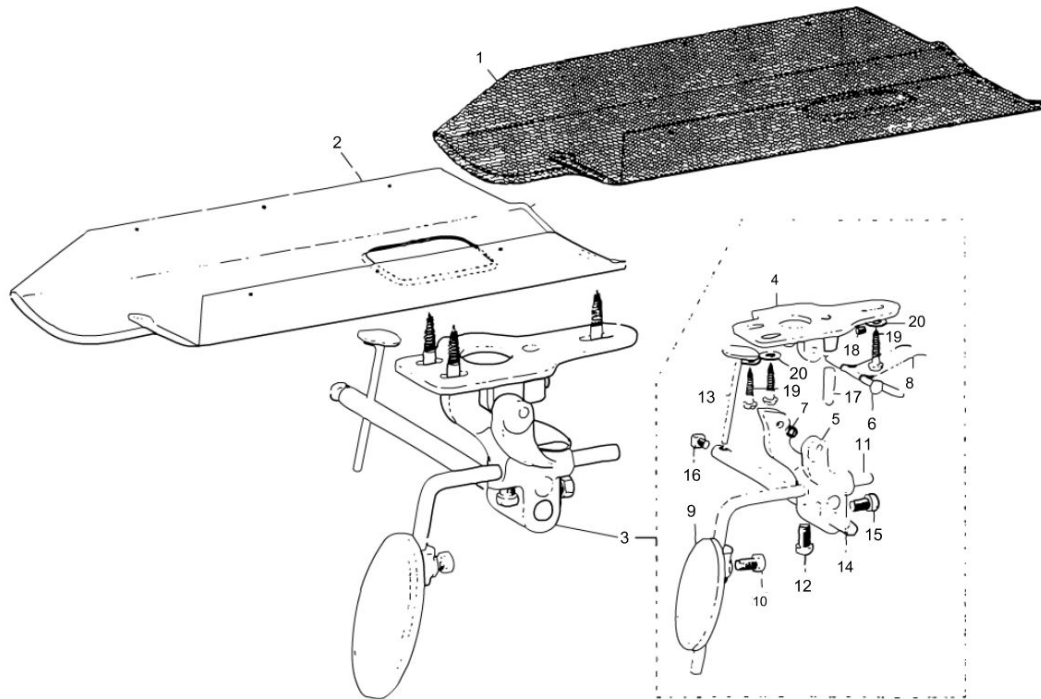
ZIGZAG REGULATOR COMPONENTS



ZIGZAG REGULATOR COMPONENTS

No.	C- ons	Le- vel	Parts No.	Replacement	Supply Code	Parts name	Qty	R- ep. Q- TY	Status	Spec	Remarks
1			B3412271000			LIFTING SPRING CATCH	1				
2			SS7091110SP	SS7091110TP	Replaced	SCREW 9/64-40 L=10.5	1	1.00			
3			WP0371016SD			WASHER 3.7X8X1	1				
4			B3419271000			LIFTING SPRING	1				
5			B21142710A0		Disconinue	ZIGZAG REGULATOR STUI	1				
6		*	SS9660720SP			SCREW 1/4-40 L=7	2				
7			SS6111110SP			SCREW 11/64-40 L=11.0	2				
8			NS6110310SP			NUT 11/64-40	2				
9			B1630027000		Disconinue	ZIGZAG REGULATOR STUI	1				
10			B1631012B00			SUSPENSION STUD B	1				
11			B2129271B00A			ZIGZAG REGUL. STUD BUS	1				
12			SS8150710SP	SS8150710TP	Replaced	SCREW 15/64-28 L=7	1	1.00			
13			B21072710A0			ZIGZAG REGULATOR ASM.	1				
14		*	B2107271000	B21072710A0	Replaced	ZIGZAG REGULATOR ASM.	1	1.00			
15		*	B2108271000	B21072710A0	Replaced	ZIGZAG REGULATOR STUI	1	1.00			
16		*	NS6700420SP			NUT 5/16-24	1				
17			NS6680410SP			NUT 9/32-28	2				
18			B2119271BA0			ZIGZAG REGULATOR STUI	1				
19			SD0950802SH			HINGE SCREW D= 9.53 H= :	1				
20			SD0950806SH			HINGE SCREW D= 9.53 H= :	1				
21			B2115271000			NEEDLE THROW LINK	1				
22			SD0640231SP			HINGE SCREW D= 6.35 H= :	2				
23			CS079072BTH		Disconinue	THRUST COLLAR ASM.	1				
24		*	SS8090410SP			SCREW 9/64-40 L= 3.5	2				
25			B21202710A0			LIFTING CRANK ASM.	1				
26		*	SS6121610TP			SCREW 3/16-28 L=15.5	1				
27			B2122271000		Disconinue	LIFTING CRANK SHAFT	1				
28			RE0500000K0			E-RING	1				
29			B21092710A0			INDICATOR BEARING BRA	1				
30		*	SS7121410TP			SCREW 3/16-28 L=14	1				
31		*	WP0480856SP			WASHER 4.8X8.4X0.8	1				
32			B2110271000			INDICATOR	1				
33			SS9121340CP			SCREW 3/16-28 L=13	1				
34			CS128101ASH		Disconinue	THRUST COLLAR ASM. D=	1				
35		*	SS8150510TP			SCREW 15/64-28 L= 4.7	1				
36		*	SS8150410TP			SCREW 15/64-28 L= 4.0	1				
37			B21012710A0			BEVEL GEAR ASM., SMALL	1				
38		*	SS8660410SP			SCREW 1/4-40 L= 4.2	2				
39			B21022710A0			BEVEL GEAR ASM., LARGE	1				
40		*	SS8660810TP			SCREW 1/4-40 L=8	2				
41			B12102710A0			ZIGZAG TRIANGULAR CAM	1				
42		*	SS8151150SP	SS8151150TP	Replaced	SCREW 15/64-28 L=10.5	1	1.00			
43			B2103271B00			BEVEL GEAR SHAFT (B)	1				
44			B11902710A0			OIL PAD HOLDER ASM.	1				
45		*	B1190271000			OIL PAD HOLDER	1				
46		*	B1191271000			OIL FELT (A)	1				
47		*	B1192271000			OIL FELT (B)	1				
48			WP0480856SP			WASHER 4.8X8.4X0.8	1				
49			B3415707000			OIL SEAL WASHER	1				
50			PD020150000			SPLIT PIN	2				
51			B3413271B00		Disconinue	LIFTING ROD (B)	1				
52			B21042710AA			FRONT PLATE ASM.	1				
53			SS2090710TP			SCREW 9/64-40 L=7.2	4				
54			B2130271000			ZIGZAG SCALE	1				
55			SS7090610SP			SCREW 9/64-40 L=6	2				
56			B2126027000			NEEDLE BAR FRAME PITM	1				
57			CQ200000000			OIL WICK	.1				

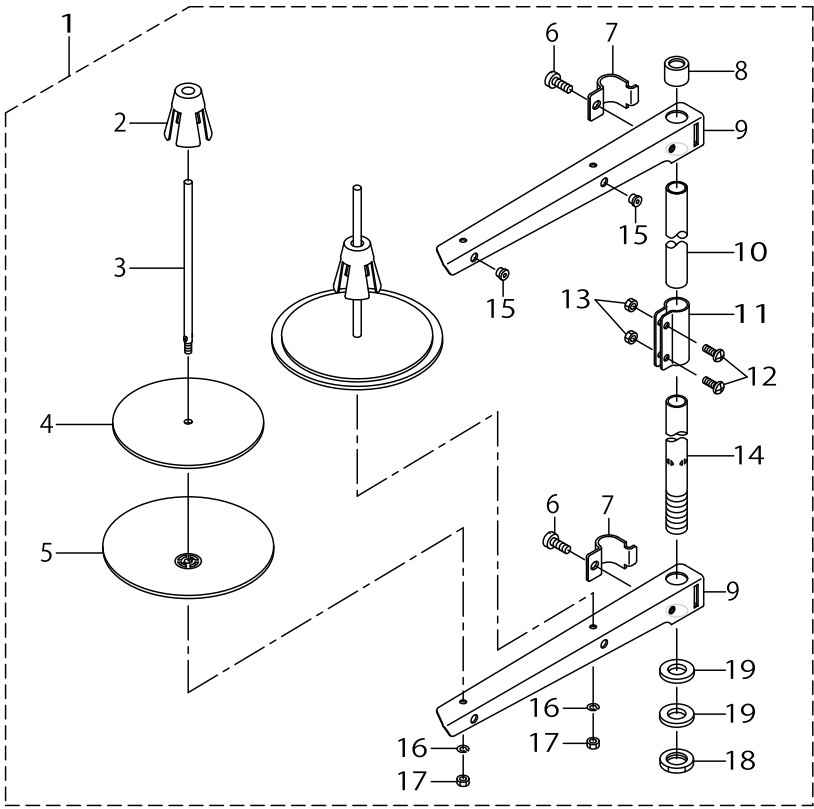
6. KNEE LIFTER & OIL RECEIVER COMPONENTS
膝上げ装置・油受け関係



KNEE LIFTER & OIL RECEIVER COMPONENTS

[illegible]

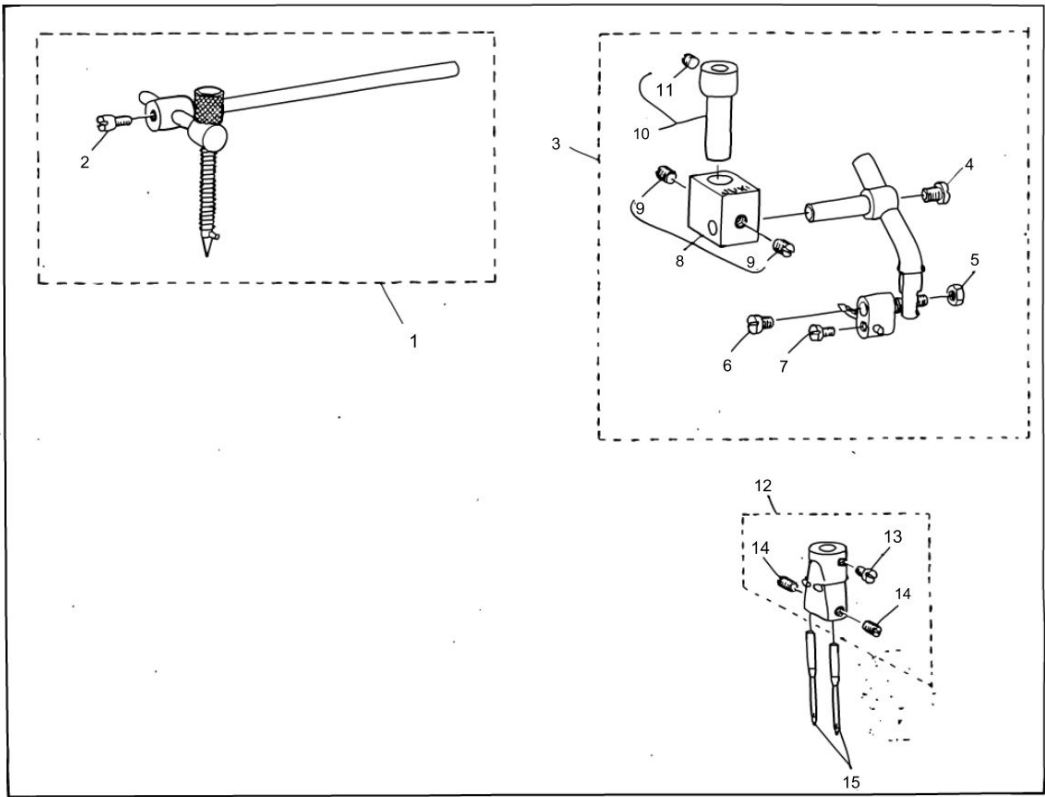
THREAD STAND COMPONENTS



THREAD STAND COMPONENTS

[illegible]

8.SPECAL ORDER PARTS
特別注文部品



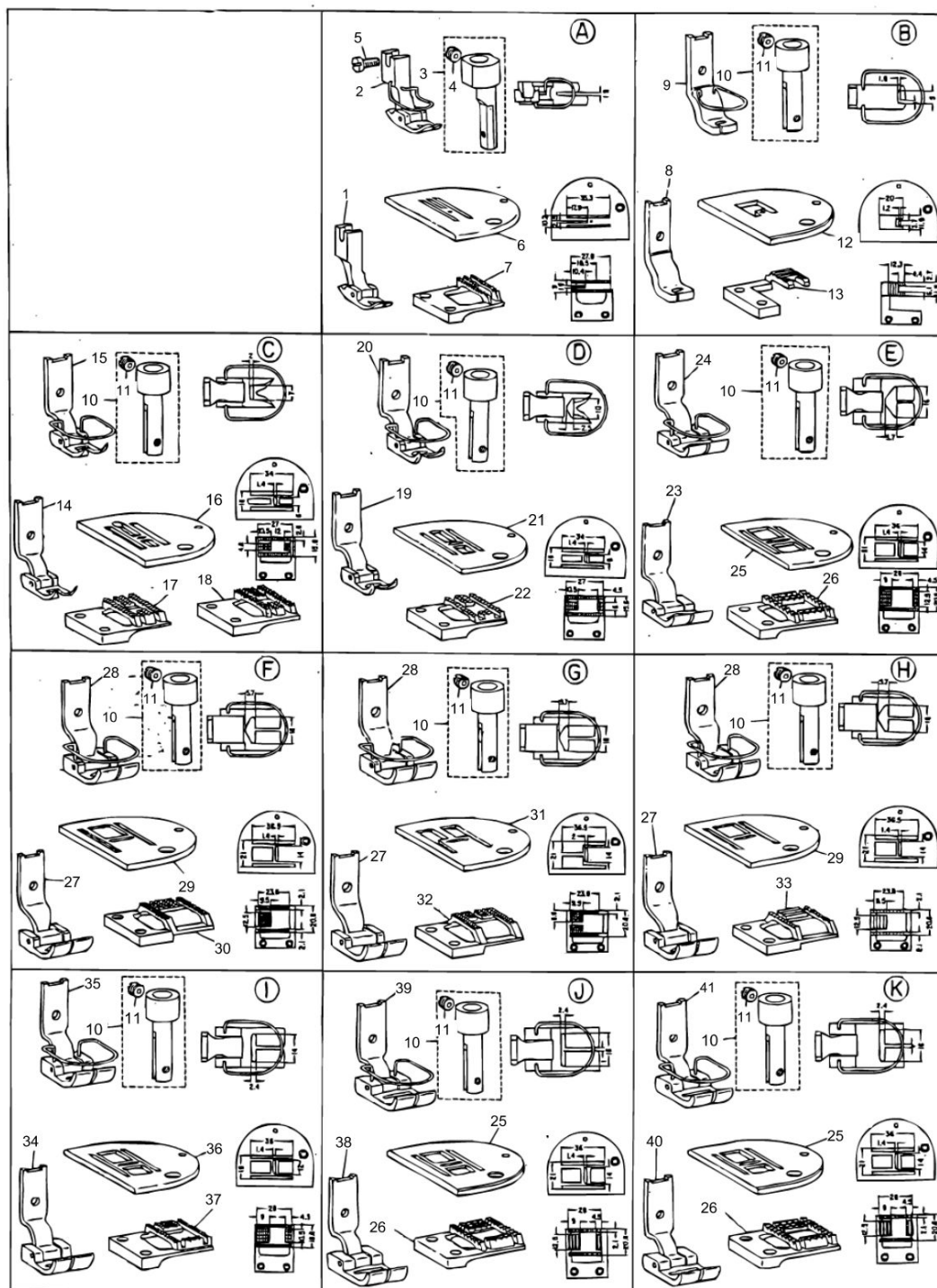
SPECIAL ORDER PARTS

[illegible]

EXCHANGING PARTS (FOR LZ-391N)

9. EXCHANGING PARTS (FOR LZ-391N)

交換部品 (LZ-391N用)



EXCHANGING PARTS (FOR LZ-391N)

No.	C- ons	Le- vel	Parts No.	Replacement	Supply Code	Parts name	Qty	R- ep. Q- TY	Status	Spec	Remarks
1			B15240120A0	A9836D250A0	Replaced	PRESSER FOOT ASM.	1	1.00	選択部品	家庭用シン用	
1			B15240120A0	B15240120BA	Replaced	PRESSER FOOT ASM.	1	1.00	選択部品	工業シン用	
2			B15240120B0	B15240120BA	Replaced	PRESSER FOOT ASM.	1	1.00			
3			D1502391DA0			PRESSER BAR JOINT ROD /	1				
4		*	SS8660530TP			SCREW 1/4-40 L= 4.5	1				
5			SS7091110SP	SS7091110TP	Replaced	SCREW 9/64-40 L=10.5	1	1.00			
6			D1109391FA0	D1109391FA0A	Replaced	THROAT PLATE (F) ASM.	1	1.00			
7			D1613391F00A			FEED DOG F	1				
8			B1524040C0A			PRESSER FOOT (C)	1				
9			B1524040CAA		Disconinue	PRESSER FOOT ASM.	1				
10			B1502391AA0			PRESSER BAR JOINT ROD (	1				
11		*	SS8660530TP			SCREW 1/4-40 L= 4.5	1				
12			B1109040CA0			THROAT PLATE (C) ASM.	1				
13			B1613040C00			FEED DOG	1				
14			B1524040EA0	B1524040EB0	Replaced	PRESSER FOOT (E) ASM.	1	1.00			
15			B1524040EB0			PRESSER FOOT ASM.	1				
16			B1109040EA0			THROAT PLATE (E) ASM.	1				
17			B1613040E0A			FEED DOG (E)	1				
18			B1613040E0B			FEED DOG (E)	1				
19			B1524040AA0	B1524040AB0	Replaced	PRESSER FOOT (A) ASM.	1	1.00			
20			B1524040AB0			PRESSER FOOT ASM.	1				
21			B1109040DA0			THROAT PLATE (D) ASM.	1				
22			B1613040D00			FEED DOG (D)	1				
23			B1524391DA0	B1524391DB0	Replaced	PRESSER FOOT ASM. (D)	1	1.00			
24			B1524391DB0			PRESSER FOOT ASM.	1				
25			B1109391NA0			THROAT PLATE (N) ASM.	1				
26			B1613391N00			FEED DOG (N)	1				
27			B1524040DA0	B1524040DB0	Replaced	PRESSER FOOT (D) ASM.	1	1.00			
28			B1524040DB0			PRESSER FOOT ASM.	1				
29			B1109040AA0		Disconinue	THROAT PLATE (A) ASM.	1				
30			B1613040A0A			FEED DOG (A-1)	1				
31			B1109040BA0			THROAT PLATE (B) ASM.	1				
32			B1613040B00			FEED DOG (B)	1				
33			B1613040A0B			FEED DOG (A-2)	1				
34			D1524391NA0	D1524391NB0	Disconinue Repla	PRESSER FOOT (N) ASM.	1	1.00			
35			D1524391NB0			PRESSER FOOT ASM.	1				
36			D1109391RA0		Disconinue	THROAT PLATE (R) ASM.	1				
37			D1613391R00			FEED DOG (R)	1				
38			D1524391PA0		Disconinue	PRESSER FOOT (P) ASM.	1				
39			D1524391PB0		Disconinue	PRESSER FOOT ASM.	1				
40			D1524391QA0		Disconinue	PRESSER FOOT (Q) ASM.	1				
41			D1524391QB0		Disconinue	PRESSER FOOT ASM.	1				

EXCHANGING PARTS (FOR LZ-391N)

	用 途	USAGE	振 巾 Width of Throw	備 考	REMARKS
(A)	直 進 縫 用	For straight sewing	0	一般工業用ミシンの押エ、ミツ巻 が取り付けられます。	Presser foot and hemmer foot of conventional industrial machine can be attached.
(B)	紐 付 用	For cord attaching	3mm(1/8")		
(C)	芯 刺 し 用	For embroidering	5mm(3/16")	送りB1613-040-E0Bは鬼歯です。	B1613-040-E0B is a fang type teeth.
(D)	薄 物 用	For light weight materials	6mm(1/4")		
E	中厚物・厚物用	For medium heavy, heavy weight materials	10mm(3/8")	標準部品	All standard parts.
(F)	厚 物 用	For heavy weight materials	10mm(3/8")	中ガマ押エをB1835-027-000に交 換すれば、振巾12mmまで可能です。	The zigzag width of throw can be increased to 12mm if the rotary hook presser foot is exchanged to that of B8135-027-000.
G	厚 物 用	For heavy weight materials	10mm(3/8")		
(H)	厚 物 用	For heavy weight materials	10mm(3/8")	送りB1613-040-A0Bは(F)の送り B1613-040-A0Aより、送り歯のピ ッチが荒い。	The feed pitch of the feed dog for this type, B1613-040-A0B is rougher than the pitch of B1613-040-A0A for (F).
(I)	中厚物・厚物用	For medium heavy, heavy weight materials	10mm(3/8")		
J	薄 物 用	For light weight materials	12mm(15/32")	目飛び防止用、押エ使用。	Skip-stitch preventing presser foot used.
K	厚物用、段縫向	For heavy weight, stepped-sewing materials	12mm(15/32")		

※(A)(B)(C)(D)(F)(G)(H)……………カマはB1830-027-0A0を使用して下さい

Use sewing hook No.B1830-027-0A0.

LIST FOR INFORMATION OF CHANGE

As to the place changed, refer to the corresponding Rev.No.
When previous parts(Obsoleted part)and new parts(Added parts)are
not interchangeable with each other:
In this case,even obsoleted parts(D.)can be ordered with the
obsoleted part number,so select the parts with changed dates and
place your orders.

変更箇所は、該当Rev.No.版をご参照ください。
部品の互換性がない変更の場合は、削除された品番でも、ご注文できます。

BE2710T0PJA

No.0011-11...Rev.No.

*A:Added parts追加部品/D:Obsoleted parts削除部品/E:Erratum訂正

[illegible]

HOW TO MAKE USE OF THIS PARTS LIST

1.Explanation of codes

- 1)"*"mark.....means this part is changed from the previous parts book.

As to the details of the change, refer to the "List for information of change".

- 2)"#01".....refer to "Note" explanation at bottom of page.

2.Codes on the "Qty" column

- Each numeral indicates the number of parts required.
- "0.1" and "2.5" indicate the length (in meters) of the respective parts.

3.Parentheses mean that the corresponding part is a subpart that constructs an assembly part.

4.Dotted lines on the Figures indicate assembly parts.

1."注記"欄の記号説明

- 1) "*"印.....前回のパーツブックに比較して今回変更された部品を意味します。

変更内容は、"変更情報リスト"を参照してください。

- 2) "#01".....ページ下の"注記"の説明を参照してください。

2.数量欄の数字は、個数を表し、0.1、2.5等の数値は、長さ（単位メートル）を表します。

3.数量欄の（ ）は、組部品を構成している子部品であることを意味します。

4.イラストページの-----枠は、組構成であることを意味します。

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22930309	16	14	B1192271000	12	47	B1502391AA0	20	10
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22930705	16	7	B1203012000	6	14	B1511040000	10	12
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